

DIVISION OF INDUSTRY SERVICES
Plumbing Product Review
P.O. Box 2658
Madison, Wisconsin 53701-2658
TTY: Contact Through Relay

Scott Walker, Governor Dave Ross, Secretary

October 24, 2013

AL'S CONCRETE PRODUCTS, INC. BRUCE WIESER 800 TOWNHALL ROAD LA CRESCENT MN 55947

Re: Description: SEWAGE TANKS, CONCRETE

Manufacturer: AL'S CONCRETE PRODUCTS, INC.

Product Name: HOLDING, SEPTIC/SEPTIC, SEPTIC/PUMP, SEPTIC/SIPHON, SEPTIC/SEPTIC,

SEPTIC/SEPTIC/PUMP, SEPTIC/SEPTIC/SIPHON, OR ADVANTEX SYSTEM

Model Number(s): 1250-750 (2000)

(47.0" L.L., 27.3 / 16.6 GAL/IN., 96" MAx. DEPTH OF BURY, 988 G.P.D. WHEN USED AS

A SEPTIC/SEPTIC TANK OR 615 G.P.D. WHEN USED AS A SEPTIC/PUMP OR SEPTIC/SIPHON TANK BASED ON A 3 YR. SERVICE INTERVAL FOR RESIDENTIAL

WASTEWATER; TANK DIMENSIONS (OD) = 144 IN. L X 84 IN. W X 68 IN. H)

Product File No: 20130301

The specifications and/or plans for this plumbing product have been reviewed and determined to be in compliance with chapters SPS 382 through 384, Wisconsin Administrative Code, and Chapters 145 and 160, Wisconsin Statutes.

The Department hereby issues an approval based on the Wisconsin Statutes and the Wisconsin Administrative Code. **This approval is valid until the end of October 2018**.

This approval supersedes the approval issued on 12/08/2008 under product file number 20080551.

This approval letter shall be incorporated with your previously approved plans and/or specifications approved under product file number 20080551.

This approval is contingent upon compliance with the following stipulation(s):

- This tank must be designed to withstand the pressures to which it will be subjected.
- The manufacturer must keep at the manufacturing plant a set of plans and specifications bearing the
 department's stamp of approval. The plans and specifications must be open to inspection by an authorized
 representative of the department.
- When this product has an effluent filter installed in an interior wall, the space between the top of the interior wall
 and bottom of the tank's cover must be sealed with a material that will withstand the environment in the tank and
 in a manor that will prevent waste from passing over the interior wall.
- When this product receives wastewater from dwellings and is used as a septic tank, it will produce an effluent
 quality with a maximum monthly average value for BOD5 greater than 30 mg/L but less than or equal to 220
 mg/L, TSS greater than 30 mg/L but less than or equal to 150 mg/L and F.O.G. less than or equal to 30 mg/L.

SBD-10564-E (N.10/97) File Ref: 13030101.DOC

AL'S CONCRETE PRODUCTS, INC Page 2 October 24, 2013

Product File No: 20130301

- This product is approved to use the following:
 - A concrete panel slid into a groove in the sidewalls of the first compartment to create a 2 compartment septic tank to aid in the settling out of solids in the effluent.
 - Optional 2 or 3 manholes.
 - Pipe materials constructed in conformance with Table 384.30-2 or 384.30-11, Wis. Admin. Code poured into tank cover or access cover.
 - Four inch discharge opening in riser.
 - Bottom and side pipe openings for siphon, pump and holding tanks.
 - Six inch inlet and outlet openings.
 - Two inch schedule 40 PVC cast in riser for electrical wiring.
 - Press Seal "Cast-A-Seal" and PSX Gasket System by Press Seal Gasket Corp., Polylok II High Pressure Pipe Seal by Polylok, and A-Lok X-Cel by A-Lok Products, Inc..
 - Dual inlets at end of tank with one access opening above both inlets.
 - Dual inlets at end of tank with one access opening above each inlet.
 - Department approved effluent filter designed to be installed in a four inch diameter tee with extension and installed in accordance with the product approval for the filter including a properly sized and located access opening for service and maintenance.
 - 20" Riser and Cover (3009 & 3009-RC) and 24" Riser and Cover (3008 & 3008-RC) by Polylok.

The department is in no way endorsing this product or any advertising, and is not responsible for any situation which may result from its use.

Sincerely,

Glen Jones, M.S. POWTS Product Reviewer phone: (608) 267-5265 fax: (608) 267-9723 email: glen.jones@wi.gov